

МЕТЧИЦИ МАШИНИ Мf ФОРМА В

| Mf | DIN 374 | HSS-E ШЛИФОВАН ПРОФИЛ РЕЗБА | | КЛАС НА ИЗПЪЛНЕНИЕ ISO2/6H | |
|----|-----------|--------------------------------|----|-------------------------------|------|
| | | L1 | L2 | D2 | ▣ |
| M | 27 x 1.0 | 140 | 28 | 20.0 | 16.0 |
| M | 3 x 0.35 | 56 | 9 | 2.2 | - |
| M | 4 x 0.35 | 63 | 10 | 2.8 | 2.1 |
| M | 4 x 0.5 | 63 | 10 | 2.8 | 2.1 |
| M | 5 x 0.5 | 70 | 12 | 3.5 | 2.7 |
| M | 5 x 0.75 | 70 | 12 | 3.5 | 2.7 |
| M | 6 x 0.5 | 80 | 14 | 4.5 | 3.4 |
| M | 6 x 0.75 | 80 | 14 | 4.5 | 3.4 |
| M | 7 x 0.75 | 80 | 14 | 5.5 | 4.3 |
| M | 8 x 0.5 | 80 | 19 | 6.0 | 4.9 |
| M | 8 x 0.75 | 80 | 19 | 6.0 | 4.9 |
| M | 8 x 1.0 | 90 | 22 | 6.0 | 4.9 |
| M | 9 x 0.75 | 80 | 19 | 7.0 | 5.5 |
| M | 9 x 1.0 | 90 | 22 | 7.0 | 5.5 |
| M | 10 x 0.75 | 90 | 20 | 7.0 | 5.5 |
| M | 10 x 1.0 | 90 | 20 | 7.0 | 5.5 |
| M | 10 x 1.25 | 100 | 24 | 7.0 | 5.5 |
| M | 11 x 1.0 | 90 | 20 | 8.0 | 6.2 |
| M | 11 x 1.25 | 90 | 22 | 8.0 | 6.2 |
| M | 12 x 0.75 | 100 | 22 | 9.0 | 7.0 |
| M | 12 x 1.0 | 100 | 22 | 9.0 | 7.0 |
| M | 12 x 1.25 | 100 | 22 | 9.0 | 7.0 |
| M | 12 x 1.5 | 100 | 22 | 9.0 | 7.0 |
| M | 13 x 1.0 | 100 | 22 | 11.0 | 9.0 |
| M | 13 x 1.5 | 100 | 22 | 11.0 | 9.0 |
| M | 14 x 0.75 | 100 | 22 | 11.0 | 9.0 |
| M | 14 x 1.0 | 100 | 22 | 11.0 | 9.0 |
| M | 14 x 1.25 | 100 | 22 | 11.0 | 9.0 |
| M | 14 x 1.5 | 100 | 22 | 11.0 | 9.0 |
| M | 15 x 1.0 | 100 | 22 | 12.0 | 9.0 |
| M | 15 x 1.5 | 100 | 22 | 12.0 | 9.0 |
| M | 16 x 1.0 | 100 | 22 | 12.0 | 9.0 |

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|---|-----------|-----|----|------|------|
| M | 16 x 1.25 | 100 | 22 | 12.0 | 9.0 |
| M | 16 x 1.5 | 100 | 22 | 12.0 | 9.0 |
| M | 18 x 1.0 | 110 | 25 | 14.0 | 11.0 |
| M | 18 x 1.25 | 110 | 25 | 14.0 | 11.0 |
| M | 18 x 1.5 | 110 | 25 | 14.0 | 11.0 |
| M | 18 x 2.0 | 125 | 34 | 14.0 | 11.0 |
| M | 20 x 1.0 | 125 | 25 | 16.0 | 12.0 |
| M | 20 x 1.25 | 125 | 25 | 16.0 | 12.0 |
| M | 20 x 1.5 | 125 | 25 | 16.0 | 12.0 |
| M | 20 x 2.0 | 140 | 34 | 16.0 | 12.0 |
| M | 21 x 1.5 | 125 | 25 | 16.0 | 12.0 |
| M | 22 x 1.0 | 125 | 25 | 18.0 | 14.5 |
| M | 22 x 1.25 | 125 | 25 | 18.0 | 14.5 |
| M | 22 x 1.5 | 125 | 25 | 18.0 | 14.5 |
| M | 22 x 2.0 | 140 | 34 | 18.0 | 14.5 |
| M | 23 x 1.5 | 125 | 25 | 18.0 | 14.5 |
| M | 24 x 1.0 | 140 | 28 | 18.0 | 14.5 |
| M | 24 x 1.25 | 140 | 28 | 18.0 | 14.5 |
| M | 24 x 1.5 | 140 | 28 | 18.0 | 14.5 |
| M | 24 x 2.0 | 140 | 28 | 18.0 | 14.5 |
| M | 25 x 1.0 | 140 | 28 | 18.0 | 14.5 |
| M | 25 x 1.5 | 140 | 28 | 18.0 | 14.5 |
| M | 26 x 1.5 | 140 | 28 | 18.0 | 14.5 |
| M | 26 x 2.0 | 140 | 28 | 18.0 | 14.5 |
| M | 27 x 1.5 | 140 | 28 | 20.0 | 16.0 |
| M | 27 x 2.0 | 140 | 28 | 20.0 | 16.0 |
| M | 28 x 1.0 | 140 | 28 | 20.0 | 16.0 |
| M | 28 x 1.5 | 140 | 28 | 20.0 | 16.0 |
| M | 26 x 1.0 | 140 | 28 | 18.0 | 14.5 |
| M | 28 x 2.0 | 140 | 28 | 20.0 | 16.0 |
| M | 29 x 1.5 | 150 | 28 | 22.0 | 18.0 |
| M | 30 x 1.0 | 150 | 28 | 22.0 | 18.0 |
| M | 30 x 1.5 | 150 | 28 | 22.0 | 18.0 |
| M | 30 x 2.0 | 150 | 28 | 22.0 | 18.0 |
| M | 30 x 3.0 | 180 | 45 | 22.0 | 18.0 |
| M | 32 x 1.5 | 150 | 28 | 22.0 | 18.0 |
| M | 32 x 2.0 | 150 | 28 | 22.0 | 18.0 |
| M | 33 x 2.0 | 160 | 30 | 25.0 | 20.0 |
| M | 33 x 3.0 | 180 | 50 | 25.0 | 20.0 |
| M | 30 x 2.5 | 180 | 45 | 22.0 | 18.0 |
| M | 34 x 1.5 | 170 | 30 | 28.0 | 22.0 |
| M | 34 x 2.0 | 170 | 30 | 28.0 | 22.0 |
| M | 35 x 1.5 | 170 | 30 | 28.0 | 22.0 |

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|---|----------|-----|----|------|------|
| M | 36 x 1.5 | 170 | 30 | 28.0 | 22.0 |
| M | 36 x 2.0 | 170 | 30 | 28.0 | 22.0 |
| M | 36 x 3.0 | 200 | 56 | 28.0 | 22.0 |
| M | 38 x 1.5 | 170 | 30 | 28.0 | 22.0 |
| M | 39 x 1.5 | 170 | 30 | 32.0 | 24.0 |
| M | 39 x 2.0 | 170 | 30 | 32.0 | 24.0 |
| M | 39 x 3.0 | 200 | 60 | 32.0 | 24.0 |
| M | 40 x 1.5 | 170 | 30 | 32.0 | 24.0 |
| M | 40 x 2.0 | 170 | 30 | 32.0 | 24.0 |
| M | 40 x 3.0 | 200 | 60 | 32.0 | 24.0 |
| M | 42 x 1.5 | 170 | 30 | 32.0 | 24.0 |
| M | 42 x 2.0 | 170 | 30 | 32.0 | 24.0 |
| M | 42 x 3.0 | 200 | 60 | 32.0 | 24.0 |
| M | 45 x 1.5 | 180 | 32 | 36.0 | 29.0 |
| M | 45 x 2.0 | 180 | 32 | 36.0 | 29.0 |
| M | 45 x 3.0 | 200 | 50 | 36.0 | 29.0 |
| M | 48 x 1.5 | 190 | 32 | 36.0 | 29.0 |
| M | 48 x 2.0 | 190 | 32 | 36.0 | 29.0 |
| M | 48 x 3.0 | 225 | 50 | 36.0 | 29.0 |
| M | 32 x 3.0 | 180 | 50 | 22.0 | 18.0 |
| M | 33 x 1.5 | 160 | 30 | 25.0 | 20.0 |
| M | 50 x 1.5 | 190 | 32 | 36.0 | 29.0 |
| M | 50 x 2.0 | 190 | 32 | 36.0 | 29.0 |
| M | 50 x 3.0 | 225 | 50 | 36.0 | 29.0 |
| M | 52 x 1.5 | 190 | 32 | 40.0 | 32.0 |
| M | 52 x 2.0 | 190 | 32 | 40.0 | 32.0 |
| M | 52 x 3.0 | 225 | 50 | 40.0 | 32.0 |
| M | 63 x 1.5 | 275 | 50 | 50.0 | 39.0 |

